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RBWA353A04-03
Job Sheet 184188



Part No: RBWA353A04-03

Job Qty: 16 ea

Part Name: Barb



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	10/29/18	10/29/18	0.00	0.00	Start Up Machining-3		<i>MDP</i> 18/12/22
110	CNC Lathe	16 pcs	10/29/18	10/29/18	0.00	8.00	SL-154		<i>MDP</i> 18/12/22
120	QC	16 pcs	10/29/18	10/29/18	0.00	0.00	QC2 Machining-4		<i>MDP</i> 18/12/22
130	QC	16 pcs	10/29/18	10/29/18	0.00	0.00	QC8 Machining-4		DEC 24 2018 68
140	Packaging	16 pcs	10/29/18	10/29/18	0.00	0.00	Packaging3-1		<i>MDP</i> 18/12/22
150	QC21-SA	16 Ea	10/29/18	10/29/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op Descriptions: 110 - 1-Machine as per DWG. FB903 FOLIO REV: _____ DWG REV: _____ 2-Deburr 9-89

GA 137

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	3.1360 ft (.196 ea)	90-Start up Operation	5082805 5123403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	3	45	0

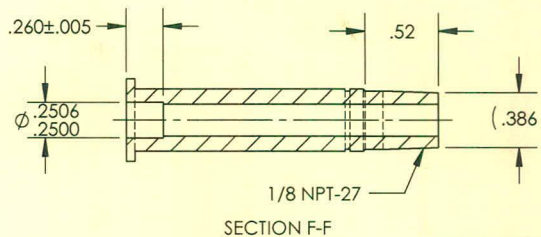
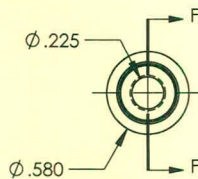
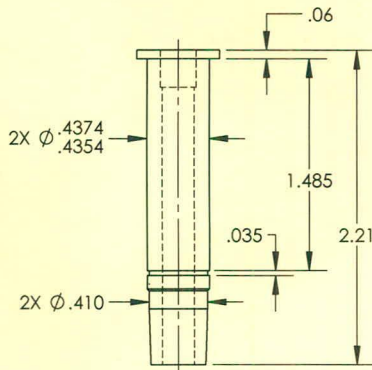
Part Specifications

Specifications could not be found.

1-89
70
DVS

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		-03 CH'D THRU HOLE FROM Ø.17, CH'D DESIGN ADDED 1/8 NPT -27 FOR FITTING.	1/17/2012	RJC
2A		-03 REMOVED X.50 DEPTH FROM 1/8 NPT.	1/3/2013	BIM
4	17-0070	-03 CH'D DIM WAS 2X Ø .438 IS 2X Ø.4374/.4354.	3/21/2017	SM



W/B 184100

(-03)
BARB

DART AEROSPACE	
TITLE PMC OIL FILLING QUICK DISCONNECT	
DWG NO. RBWA353A04-03	REV 4
MAT'L 303/304 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY: GILBERT	.X ± .1 SURFACES = 125
CHECKED: DD 03/22/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 03/28/2017	.015 x 45° OR .015R
QA APPR: JL 03/29/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 04/03/2017	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 2/22/2011	USED ON MODEL
SHEET 4 OF 8	AGUSTA HELICOPTERS

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



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Container No: S140141



Part: RBWA353A04-03

Job No: 184188

Serial No/Batch: S140141

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 12/22/18